Wellmade Scaffold Co., Ltd

WELL MADE
SYSTEM SCAFFOLDING

天津源美脚手架有限公司

TIANJIN WELLMADE SCAFFOLD CO.,LTD

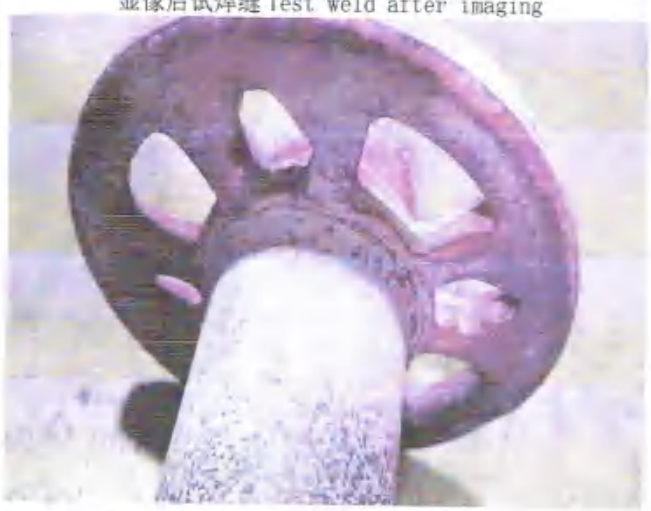
焊缝渗透试验报告 Penetration test report

生产订单号/ No.：	YQ201208	产品名称/Item:	1m 圆盘-立杆 Rosettes-Main Tube
客户订单号 PO. NO.	1338944	分订单号: Faresin sub-ordrr ref. No:	0002021
主管/Main Tube	Φ48.3*3.2*1000mm	牌号 Materia	S235JR
圆盘/Rosettes	Φ124.5*10.0mm		
检测标准/Standard		焊缝检测/ dyepenetrantinspection	
表面状态 Surface state	良好 ok	检测部位 Detection site	焊缝/Weld seam
渗透剂种类 Type of penetrant	着色渗透剂 Dye penetrant	检测类型 Detection type	HC-d
渗透剂施加方法 Penetrant application method	喷 Spurt	渗透时间 Penetration time	15min
显像剂施加方法 Method of application of imaging agent	喷 Spurt	显像时间 Display time	5min
检测比例 Detection ratio	100%	合格级别 Qualification level	I
检测部位缺陷情况 Check for defects at the site	无	缺陷类 Defect class	无
检测标准 Standard		JB/T4730.5	

清洁后试样 Sample after cleaning

渗透后试样 Sample after Permeation

显像后试焊缝 Test weld after imaging



显像后试样 Sample after imaging

检验员/inspector	王月庆	审核/audit	陈亚雷	日期/date	2021-1-9

2021.3.20

2021.1.9